

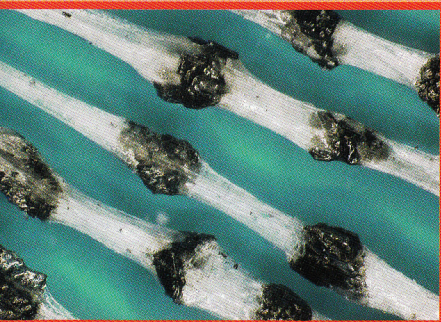
ITO BUFF Flapped Wheels



NIPPON TOKUSHU KENTO CO., LTD.

"ITO BUFF" Flapped Wheels,

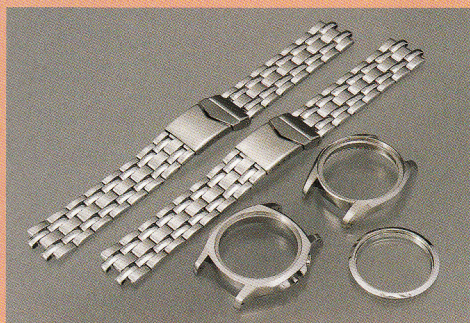
made from PVA synthetic fibers developed by our spinning technology. Abrasive grains are tightly bound inside of PVA fibers. It is suitable for finishing of curved surface with its flexibility owing to flap type structure.



PVA synthetic fibers

Major Applications:

watch cases, titanium frames of glasses, hydraulic cylinders before and after plating



watch cases & bands

Process Example

Watch Case, Watch Band

Material : Stainless Steel, Brass & Titanium

Pressing Process of Materials

"ITO BUFF"

AE600
12NR

Finishing with Cotton Buff

Wheel specifications & Dimension table

FOR DRY USE ONLY!

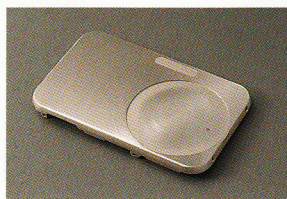
Abrasive	Grit#	Grade	
		Density	Bond
AE	120	8 ↑ 10 ↓ 12	low NR (soft type)
	220		
	600		
	700		high BM (hard type)

Special flange is required for installation.

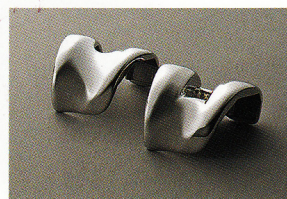
Unit:mm

D × H \ T	25	32	50	75	100	Flange size
150 × 75						90 × 10 × H
205 × 100						120 × 12 × H
255 × 128						160 × 14 × H
305 × 160						190 × 14 × H
355 × 189						230 × 15 × H
405 × 215						260 × 15 × H

For other dimensions, please contact us.



digital camera case



prosthetic joint



glasses frames

⚠ Cautions for operation

1. Do not use beyond the maximum peripheral speed (m/s) indicated on each wheel or inspection card.
2. Check all wheels before mounting, and do not use the wheel that has cracking, fractures or chipping.
3. Use the equal-sized two flanges which is larger than half of wheel outer diameter.
4. Protect oneself with safety cover against wheel breakage during operation.
5. Do not leave the wheels in any place where it will be subjected to direct sunlight or high-temperature and humidity.
6. Addition to the above cautions, always handle, store, and use wheels in a careful manner according to A.N.S.I. Safety Code B7.1.



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